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Pinion Flange. • Using Mechanic's Wire, Position The Driveshaft Aside. 12.Indexmark The Pinion Flange In Relation To The Drive Pinion Stem To Make Sure Of Correct Alignment During Installation. 10.Using A Nm (Ib-in) Torque Wrench On The Pinion Nut, Record The Torque Required To Maintain Rotation Of The Pinion Gear Through Several Revolutions. 1th, 2024

#### **Drive Pinion Flange And Drive Pinion Seal**

• Tighten The Pinion Nut, Rotating The Pinion Occasionally To Make Sure The Cone And Roller Bearings Are Seating Properly. Take Frequent Cone And Roller Bearing Torque Preload Readings Until The Original Recorded Preload Reading Is Obtained By Rotating The Pinion 1th, 2024

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Installation Instructions S172 Stake Kit (40mm) Ratios 3.07 To 4.56 ... Align The Pilot Bearing And Pinion In The Piloting Tool Or Driver. Apply 15 To 20 ... Applying A Lesser Load May Result In Improper Stake Depth. 9-Ball Staking Tool Press 20 Tons 4. Inspect The Stub End Of The Pinion To I 1th, 2024

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