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On Inner Race Only. DO NOT Press On Roller Cage Or It May Damage Bearing. 5) Apply A Layer Of Lithium Or General Purpose Bearing Grease To Surface Of Inner Bearing Cup (24). Press The Inner Bearing Cone (23) (large End Up As Shown) Onto The Shaft (7) Until It Is Just Seated Against Inner Bearing Cup (24). A Slight Preload Of Less Than 100 In-lbs. Jun 11th, 2024

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Either Direction If Not Indicated Otherwise. When Installing A Globe Valve In A Horizontal Stem Position (e.g. In A Vertical Pipe) Is Also Possible, In This Case, However, The Actuator Must Be Supported By Some Suitable Means. Forged Steel Globe Jan 2th, 2024

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