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Tooling (B) Into The Camshaft Drive Gear For The Fuel Injection Pump. Turn Bolts (4) Evenly Until The Drive Gear Is Free Of The Shaft. Remove Tooling (B) 5.

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The Steel Camshaft. The Roller Lifter Is Secured In The  
Lifter Bore With A Clip To Prevent It From Turning.  
These Are Mechanical Lifters Only: There Are No  
Hydraulic Lifters Used In A 3208 Engine Figure 6. There  
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