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Engine Engine Mechanical 8.1L 6-1 Engine Mechanical - 8

2001 Marine/Industrial Engine Mechanical
Specifications Specification Application Metric English
General Data Engine Type V-8 RPO L18 Displacement
8.1L 496 CID Bore 107.950 Mm 4.250 In Stroke 111.00
Mm 4.370 In Compression Ratio 9.1:1 Firing Order
1-8-7-2-6-5-4-3 Spark Plug Gap 1.52 Mm 0.060 In
Cylinder Head Surface Flatness 0.050 Mm 0.002 In Mar
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(2az±fe) Inspection 1. Inspect Coolant (see Page
16±20) 2. Inspect Engine Oil 3. Inspect Battery
Standard Specific Gravity: 1.25 ± 1.29 At 20 C (68 F) 4.
Inspect Air Cleaner Filter Element Sub±assy 5. Inspect
Spark Plug (see Page 18±1) 6. Inspect V±ribbed Belt
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No. Description Ref. Part No. Description N= NEW PART
NUMBER FOR THIS IPL K = REFER TO THE SERVICE
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(LOCATED AT END OF IPL) 1. 530053443 Choke Lever
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Housing A5y Bms Cylinde"ead Intake/exhaust Valves
Cams Piston &qob Breakdown Lock-retainer Rotocoil
As Spring-valve Spring-valve (outer) Washer-valve
Spring Guide E-valve Valve Intake/ Exhaust Rocker Arm
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