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Caterpillar Bolt Torque Chart Nov 06,  $2021 \cdot Block$  Bolts 19 14 — Oil Pump Cover Bolts. Lbs. Per Engine SPQ 9M3786CAT 9M-3786 Water Pump O-Ring Seal EA 4W4014CAT 4W4014 Water Outlet Housing Gasket - 6 Bolt EA 1 1 Table 15: Hardware Part No. 9 44 31. Step 2 = + 90 Degrees. Comet 30 Series To 4th, 2024

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