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4. Install Tooling (B) Into The Camshaft Drive Gear For The Fuel Injection Pump. Turn Bolts (4) Evenly Until The Drive Gear Is Free Of The Shaft. Remove Tooling (B) 5. Remove The Plug From The Timing Hole In The Front Cover And Install A 5/16"-18 NC Bolt (5) 2 1/2 In. Long. The ... 1th, 2024

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The Center Is The Roller Lifter And On The Right Is The Flat Lifter. The Roller Lifter Is Used In Combination With The Steel Camshaft. The Roller Lifter Is Secured In The Lifter Bore With A Clip To Prevent It From Turning.

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