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Outer Main Bolts Use A 3/8 -16 Bolt. Torque Specs On Main Bolts Are 75 Ft-lb On The Inner And 35 Ft-lb On The Outer With Oil; Front And Rear Caps Torque At 75 Ft-lb. Lifter Bores: Lifter Bore Size Comes .843 +/-.0003 Unless Other Sizes Ar 3th, 2024

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3. Incorrect Wiring Of This Pump Will Cause Damage To The Pump Motor And/or Your Engine. The Red Wire Is Positive And Should Be Connected To A 12 To 16 Volt Maximum System With A 20 Amp Fused Source. The Black Wire Is Negative And Should Be Connected To A Suitable Ground Such As The Engine Or Chassis. RE-ORIENTATION Of The Inlet Housing 1. 4th, 2024

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Size Minimum Maximum Camshaft Sprocket 5/16"-18
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Actual Deck Height Can Be .002" - .005" Taller For
Additional Machining Requirements. With BBC Cam
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