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DT466E / DT530E Torque & Rebuild Specs

1. Lubricate Bolt Threads, Bolt Head Seating Areas And Washers With Clean Engine
Oil. 2. Tighten Bolts In Three (3) Stages. NOTE 2: + —Tighten In Steps As Shown In
Figure 4.2. SEQUENCE "A" STAGE 2 SEQUENCE "B" STAGE 3 FRONT INTAKE SIDE
INTAKE SIDE STAGE - FOLLOWHNG SEQUENCE "A" TIGHTEN BOLTS TO 110 Bs.ft.
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