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OF WELD FLAWS Place ~ "on Top Of The Weld And Moved Along Its Length, Fig. A-g.  
B. For Welds Not Ground Smooth The Transducer Is Placed Alongside And Not Quite  
Parallel To The Weld And Moved Along The Length, Fig. A-10. The Entire Weld And  
Heat Affected Zone Should Be Scanned. The Weld Should Be Inspected From Both  
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