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### **Chapter 8 Statistical Process Control 8 STATISTICAL ...**

Be Set At  $61.5 \pm 1.96 \times 2.65 \Rightarrow 61.5 \pm 2.28 \Rightarrow 59.22$  And  $63.78$  The Action Limits Will Be Set At  $61.5 \pm 3.09 \times 2.65 \Rightarrow 61.5 \pm 3.59 \Rightarrow 57.91$  And  $65.09$  In General The Warning Limits Will Be Set  $\mu \pm 1.96 \sigma$  N And The Action Limits At  $\mu \pm 3.09 \sigma$  4th, 2024

### **Statistical Process Control & Process Capability**

Change In The Process • Requires Management Intervention Special Cause (i.e., Signals) • Exists In Many Operations/processes • Caused By Unique Disturbances Or A Series Of Them • Can Be Removed/lessened By Using Basic Process Control To Identify Opportunities For Improvement 2th, 2024

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## **Statistical Process Control, Part 8: Attributes Control Charts**

Like Variables Control Charts, Attributes Control Charts Are Graphs That Display The Value Of A Process Variable Over Time. For Example, We Might Measure The Number Of Out-of-spec Handles In A Batch Of 50 Items At 8:00 A.m. And Plot The Fraction Non-conforming On A Chart. We Would Then Repea 3th, 2024

## **Statistical Process Control, Part 7: Variables Control Charts**

6.1 X 5 6.8 Sum 35.4 Average (x) (35.4/5) 7.08. 5 Range And Standard Deviation: Measuring Variability Because A Primary Focus Of Quality Control Is To Minimize And Control Variability, We Also Need To Measure The Variation Of A Sample. The Range Is A Common Measure Of Variation. To Calculate 4th, 2024

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2. Place The Act-O-Vial On A Flat, Stable Surface And Hold With One Hand. 3. Press Down Firmly On The Plastic Activator With The Palm Of The Other Hand To Force Diluent Into The Lower Compartment. 4. Gently Mix The Solution By Turning The Vial Upside Down A Number Of Times. DO NOT SHAKE THE VIAL. 5. Remove Plastic Tab Covering Centre Of Stopper. 6. 3th, 2024

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