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Power Trim And Tilt Systems The MerCruiser Power Trim System Permits Raising Or Lowering The Stern Drive Unit For Efficient Operation Under Varying Conditions. Early Stern Drive Units Used A Mechanical Tilt System In The Form Of A Series Of Holes In The Gimbal Ring. After The Unit Was Set At The Desired Angle, An Adjustment 1th, 2024

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## TRIM & TILT PISTON SEAL TOOL KIT - P/N 5008918

Diameter Of The Seal Of The New End Cap. Install The End Cap On The Rod As Shown. Apply Trim/tilt Fluid To The Piston O-ring. Install The Piston O-ring On The Piston. Make Sure The O-ring Is NOT Damaged Or Twisted. Remove And Reinstall The O-ring Correctly If Necessary. Apply Red Ultra Lock 2th, 2024

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A Single Rudder Trim Is Provided At The Trailing Edge. With The Rudder In The Trail Position, The Trim Tab Will Deflect 11.5° +1° Left And Right. The Rudder Trim Is Mechanically Operated By The Rudder Trim Wheel On The Center Pedestal. A 1th, 2024

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Trim Pump Hydraulic System 73552 \* ^ 1-Shuttle 2-Pump Adaptor 3-OUTUP/ Pressure Relief Valve 4-Thermal Relief Valve 5-Fitting 6-IN/DOWN Pressure Relief Valve. OILDYNE TRIM PUMP SERVICE MANUAL NUMBER 14 Page 5A-30 90- 3th, 2024

# 805320A1 TRIM SENDER AND TRIM LIMIT SWITCH KIT

9. Disconnect Trim Limit Switch Wires At The Power Trim Pump. Also, Disconnect Trim Sender Wires At The Engine Harness. Installation 1. Route New Trim Limit Switch Wires Through Hole. Bring Together The Two Grommet Halves And Ensure They Are Seated Tightly In The Hole And That The Flat Edges That Mate Together Are Vertically Aligned. 1th, 2024

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