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A Human Machine Interface (HMI) Connected To A Separate Programmable Logic Controller (PLC) Is The Standard System For Machine Automation. However, Combining PLC Processing And HMI Monitoring And Control Into A Single Hardware Platform Is Becoming A More Available And Popular Option Due

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C0-00dr-d	120	0	C0-00ar-d	C0-01dd1-d	140	60	C0-01dd2-d
C0-01dr-d	140	0	C0-01ar-d	C0-02dd1-d	140	60	C0-02dd2-d
140	0	C0-02dr-d	C0-10dd1e-d	120	...	C0-11dre-d	C0-11are-d
8	Ac	Rs-485	+ _	Lg	C0-11dd1e-d	C1	X1
X2	X3	X4	C2	X5	X6	X7	X8
C3	Y1	Y2	Y3	Y4	C4	Y5	Y6
+v	Lnk/act	Port1	Pwr	Run	Err	Run	Stop

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