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PID/SID	FLASH	SPN	FMI	PID/SID	ID	CODE	FAULT	DESCRIPTION
615	3	SID	155	1615			Compressor	
							Differential Pressure Outlet Failed High	
615	14	SID	155	1615			Doser Metering And	
							Safety Unit Valve Seals Check	
615	14	SID	155	1615			High Pressure Pump, Leakage	
							Or TDC Position Wrong	
615	4	SID	155	1615			Flap In Front Of EGR Cooler Circuit	
							Failed Low	
615	3	SID	155	1615			Flap In Front Of EGR Cooler Circuit Failed High	

2th, 2024PID Control With PID Compact - SiemensThe "PID\_Compact" Technology Object Has The "tuning" Commissioning Functionality With Which The P, I And D Parameters Can Be Calculated Automatically Depending On The Controlled System. However, You Can Also Specify The Control Parameters Manually. The Automatic Tuning Is Divided Into Tuning Types: 1. Pretuning And 2. Fine Tuning 4th, 2024Digital PID Controller DesignDigital PID Controller DesignDigital PID Controller Design<sup>2</sup> Let  $T$   $1; \zeta \zeta \zeta; t$   $K$  Denote The Real Distinct Zeros Of  $T(u; \frac{1}{2})$  of odd Multiplicity, For  $U \geq 2$  ( $i \geq 1$ ), Ordered As Follows:  $i_1 < T_1$