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And Rotates To The OP10 OKUMA Lathe. Upon Completion Of The OP10 Process, The Robot Unloads A Completed OP10 Part And Loads A Raw Forging Into The Lathe. The Robot Re-grips The Part And Moves To The OP20 OKUMA Lathe. The Finished Part Is Robotically Unloaded From The Lathe, And The OP10

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