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(This Drawing Shows One Half Of The ST21 Hull With One Stringer. This Is A Tunnel Boat With A Complex Hull Shape). Secure The Template And Take

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Always Refer To The Appropriate Mercury Marine Service Manual For Component Removal And Installation Instructions. NOTE: After Completing Installation, Place These Instructions With The Product For The Owner's Future Use. Components Contained In Kit Ref. Qty. 1 1 1 1 4 3 @ Water Pump Housing @ Description 60897 Part Number 1th, 2024

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VOLVO PENTA INBOARD DIESEL MD2030 3-cylinder, Freshwater-cooled Marine Diesel Engine Crankshaft Power\* 20.9 KW (29 Hp) MD2030 Torque Nm Torque

Measured At Crankshaft Kpm 8 12 16 20 24 28 32 36  
30 35 40 45 50 55 60 65 70 3.5 4.0 4.5 5.0 5.5 6.0 6.5  
7.0 MD2030 Power 1. Propeller Shaft Power 1th, 2024

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## **Installation Procedure: EVC-E D3 Aquamatic & Inboard**

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Single Engine Lever Built-in HCU Powertrim Control  
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Powertrim Control 1b. Wiring Harness, Reverse Gear,  
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